Rev. 1/10/03

AND POWER OF ATTORNEY FOR U. S. PATENT APPLICATION

(X) Original	() Supplemental	() Substitute	() PCT	() Design
(A Oliginal	() Supplemental	() Dubbatate	() 101	() DU315

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated below next to my name;

	first and sole inventor (if only one name is t matter which is claimed and for which			
itle: A method of fabricat	ing a steel forging, and	a forging ob	tained the	ereby
f which is described and claimed in:				
) the attached specification, or		04. 1	2 2003	
the specification in the application Ser	ial No (if a	filed	2,2003	;
and with amendments through	(if a	pplicable), or		
) the specification in International Appl	ication No. PC17	, filed	, and	as amended
on(if	аррисаоте).			
hereby state that I have reviewed and unmendment(s) referred to above.	nderstand the contents of the above-ident	ified specification,	including the cla	ims, as amended by
acknowledge my duty to disclose to the itle 37, Code of Federal Regulations, §1	Patent and Trademark Office all informa .56.	tion known to me to	be material to pa	atentability as defin
	le 35, United States Code, §119 (and §17 v and have also identified below any applitiority is claimed:			
COUNTRY	APPLICATION NO.	DATE	OF FILING	PRIORITY CLAIMED
FRANCE	02 15225	03.12.2	2002	X
			***************************************	+
atter of each of the claims of this applica Title 35, United States Code §112, I a	United States Code §120 of any United tion is not disclosed in the prior United Stanowledge the duty to disclose informated between the filing date of the prior ap	ates application in the	ne manner provid entability as defi	led by the first parag ned in Title 37, Co
natter of each of the claims of this applica of Title 35, United States Code §112, I are dederal Regulations, §1.56 which occurre	tion is not disclosed in the prior United Steknowledge the duty to disclose informa	ates application in the tion material to pate plication and the na	ne manner provid entability as defi	led by the first paragened in Title 37, Conternational filing date the properties of
natter of each of the claims of this applicate of Title 35, United States Code §112, I accepted Regulations, §1.56 which occurred is application:	tion is not disclosed in the prior United St cknowledge the duty to disclose informa ed between the filing date of the prior ap	ates application in the tion material to pate plication and the na	ne manner providentability as defitional or PCT interest.	led by the first paragened in Title 37, Conternational filing dates the property of the proper
natter of each of the claims of this applicate of Title 35, United States Code §112, I accepted Regulations, §1.56 which occurred is application:	tion is not disclosed in the prior United St cknowledge the duty to disclose informa ed between the filing date of the prior ap	ates application in the tion material to pate plication and the na	ne manner providentability as defitional or PCT interest.	led by the first paragened in Title 37, Conternational filing defended.

And I hereby appoint Michael R. Davis, Reg. No. 25,134; Matthew M. Jacob, Reg. No. 25,154; Warren M. Cheek, Jr., Reg. No. 33,367; Nils Pedersen, Reg. No. 33,145; Charles R. Watts, Reg. No. 33,142; and Jeffrey R. Filipek, Reg. No. 41,471, who together constitute the firm of WENDEROTH, LIND & PONACK, L.L.P., as well as any other attorneys and agents associated with Customer No. 000513, to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith.

I hereby authorize the U.S. attorneys and agents named herein to accept and follow instructions from_

as to any action to be taken in the U.S.

Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and myself. In the event of a change in the persons from whom instructions may be taken, the U.S. attorneys named herein will be so notified by me.

Direct Correspondence to Customer No:

000512

PATENT TRADEMARK OFFICE

Direct Telephone Calls to:

WENDEROTH, LIND & PONACK, L.L.P. 2033 "K" Street, N. W., Suite 800 Washington, D.C. 20006

> Phone: (202) 721-8200 Fax: (202) 721-8250

Full Name of First Inventor	FAMILY NAME MICHAUD	first given name Hervé	SECOND GIVEN NAME	
Residence & Citizenship	crry METZ	STATE OR COUNTRY FRANCE	COUNTRY OF CITIZENSHIP FRANCE	
Post Office Address	ADDRESS 3, rue GeorgéeRobin	city son METZ	STATE OR COUNTRY ZIP CODE FRANCE 57100	
Full Name of Second Inventor	FAMILY NAME DIERICKX	first given name Pierre	SECOND GIVEN NAME	
Residence & Citizenship	CITY THIONVILLE	STATE OR COUNTRY FRANCE	COUNTRY OF CITIZENSHIP FRANCE	
Post Office Address	ADDRESS 82,rue de Meilbourg	Garche THIONVIL	STATE OR COUNTRY ZIP CODE LE FRANCE 57100	
Full Name of Third Inventor	FAMILY NAME ANDRE	first given name Gaelle	SECOND GIVEN NAME	
Residence & Citizenship	CITY MONTIGNY LES METZ	STATE OR COUNTRY FRANCE	COUNTRY OF CITIZENSHIP FRANCE	
	MONTIGNY LES METZ ADDRESS	FRANCE		
Citizenship Post Office	MONTIGNY LES METZ ADDRESS	FRANCE	FRANCE STATE OR COUNTRY ZIP CODE	·
Citizenship Post Office Address Full Name of	MONTIGNY LES METZ ADDRESS 197, rue de Pont à	FRANCE CITY Mousson MONTIGNY	FRANCE STATE OR COUNTRY ZIP CODE LES METZ - FRANCE - 57950	

Full Name of Fifth Inventor	FAMILY NAME	FIRST GIVEN NAME	SECOND GIVEN NAME	_
Residence & Citizenship	CITY	STATE OR COUNTRY	COUNTRY OF CITIZENSHIP	
Post Office Address	ADDRESS	СПҮ	STATE OR COUNTRY ZIP CODE	
Full Name of Sixth Inventor	FAMILY NAME	FIRST GIVEN NAME	SECOND GIVEN NAME	
Residence & Citizenship	CITY	STATE OR COUNTRY	COUNTRY OF CITIZENSHIP	
Post Office Address	ADDRESS	СПҮ	STATE OR COUNTRY ZIP CODE	
Full Name of Seventh Inventor	FAMILY NAME	FIRST GIVEN NAME	SECOND GIVEN NAME	
Residence & Citizenship	СІТУ	STATE OR COUNTRY	COUNTRY OF CITIZENSHIP	
Post Office Address	ADDRESS	спу	STATE OR COUNTRY ZIP CODE	

I further declare that all statements made herein of my own knowledge are true, and that all statements on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

1st Inventor	Date12.01.2004
2nd Inventor	Date 12.01.2004
3rd Inventor	Date
4th Inventor	Date
5th Inventor	Date
6th Inventor	Date
7th Inventor	Date
The above application may be more particularly identified as follows:	
U.S. Application Serial No. 10/724,637 Filing Da	ate December 2, 2003
Applicant Reference Number <u>BET 03P1160</u> Atty Dock	tet No. <u>2003–1732A</u>
Title of Invention METHOD OF FABRICATING A STEEL FORGING, AND	A FORGING OBTAINED THEREBY